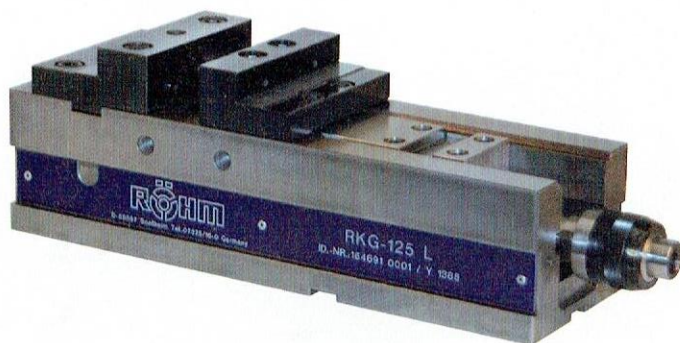


RKG-L



Base mounting.
Made in one casting.

Clamping system mechanical-mechanical with power transmitter, manually operated
With stepped jaws

Technical features:

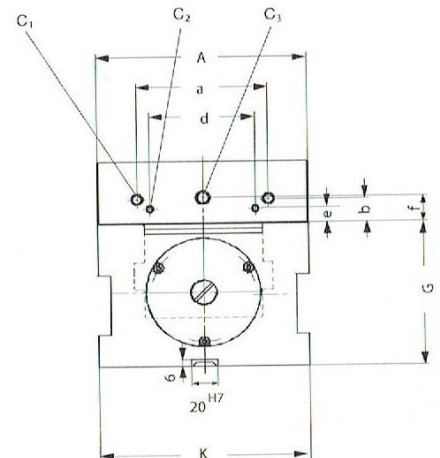
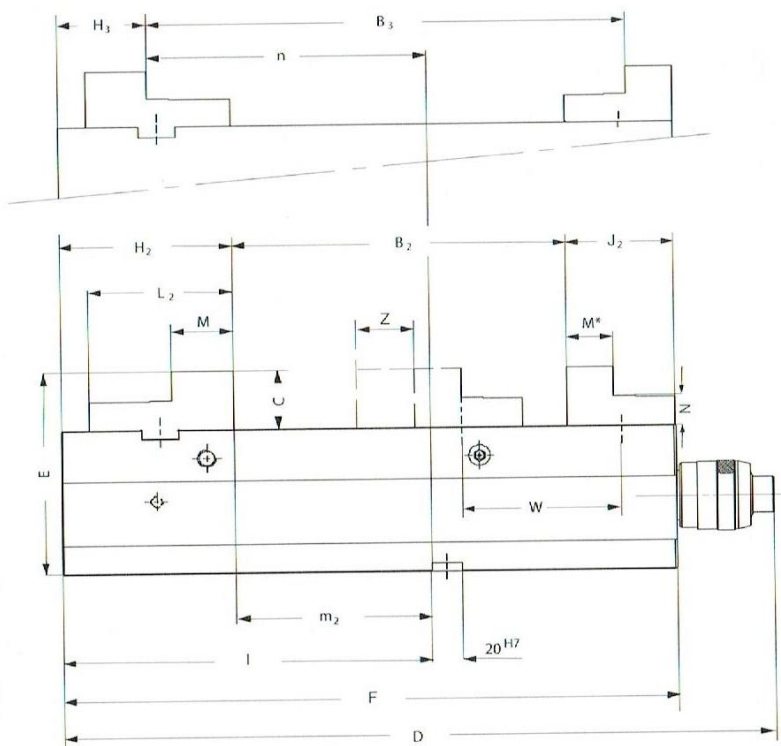
- function surfaces hardened and ground
- stable basic body made of GGG
- long clamping slide with clutch
- locking pin with clamping force presetting
- clamping surfaces for clamping claws

Customer advantage:

- solid chip guard prevents chips from penetrating the inside of the body
- stepped jaws, reversible, hardened and ground
- mounting thread M12 for workpiece stop

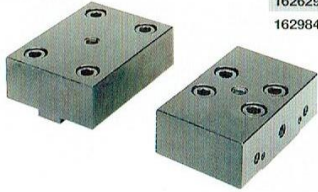
Tool group A32
Type 743-10 **RKG-L**
With stepped jaws

Item no.	164691 ●	164692 ●	164693 ■
Jaw width A	125	160	200
Jaw design	stepped jaws	stepped jaws	stepped jaws
B2	0-216	0 - 320	0 - 315
B3	97-312	131 - 451	131 - 451
C	40	50	60
D	463	618	618
E	140	165	175
F	400	530	530
G _{±0,02}	100	115	115
H2	112,5	130	135
H3	56,5	64	64
J2	70	97	97
K	126	162	162
L2	94	98	103
M	40	34	39
M*	30	32,5	32,5
N _{±0,01}	20	25	25
W	1x108	2x102,5	2x102,5
Z	109	117	117
a	80	100	125
b	15,6	19,6	24,6
c1	M8x14	M 8x14	M 10x15
c2	M5x10	M 5x9	M 5x10
c3	M10x18	M 10x18	M 14x20
d	60	80	110
e	12	12	12
f	18	20	25
l	240	200	200
m2 _{±0,02}	127,5	70	65
n _{±0,02}	183,5	136	136
Clamping force kN	40	60	60
Weight kg	41	79	85



Accessories RKG-L

Tool group A37
Type 743-50
Standard top jaws SA
reversible



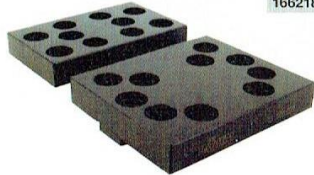
Item no.	Contents of delivery	Size	Width	Height
162628 ●	set	125	125	40
162629 ●	set	160	160	50
162984 ●	set	200	200	60

Tool group A37
Type 743-51 **Stepped jaws SB**
reversible



Item no.	Contents of delivery	Size	Width	Height
160343 ●	set	125	125	40
162630 ●	set	160	160	50
162985 ●	set	200	200	60

Tool group A37
Type 743-72 **Carrier jaws TB**
without swivelling claw inserts



Item no.	Contents of delivery	Size	Width	Height
165856 ●	set	125	125	20
166218 ●	set	160	160	25

Tool group A37
Type 743-74
Swivelling pronged inserts
for carrier jaws 743-72



Item no.	Contents of delivery	Size	Ø	Height
165854 ●	piece	125	28	10
166216 ●	piece	160	30	10

Tool group A37
Type 746-50 **Standard jaws SGN**
one side smooth, one side
grooved, hardened and ground



Item no.	Contents of delivery	Size	Width	Height
158897 ●	set	125	125	39,7
152755 ●	piece	160	160	49,6
152759 ●	piece	200	200	62,6

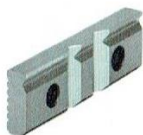
Tool group A37
Type 746-50 **Standard jaws fine
checkered SGNf**
reversible, used to increase the
specific surface pressure (higher
retention force), one side fine
checkered, one side longitudinally
checkered



Item no.	Contents of delivery	Size	Width	Height
163225 ●	set	125	125	39,7
156197 ●	piece	160	160	49,6
156198 ●	piece	200	200	62,6

Accessories RKG-L

Tool group A37
Type 721 **V-jaw SPR**
with vertical and horizontal ground
V's, hardened, for use in combina-
tion with SGN; only suitable for
twin-clamping



Item no.	Contents of delivery	Size	Width	Height	Clamping range	
					Horizontal	Vertical
082363 ●	piece	125	135	39,6	4-20	6-40
082364 ●	piece	160	160	49,6	5-29	7-48
082365 ●	piece	200	200	62,6	6-37	8-56

Tool group A37
Type 721-52 **Normal jaw SGNA**
with movable workpiece locator,
hardened and ground; only suitable
for twin-clamping



Item no.	Contents of delivery	Size	Width	Height
150740 ●	piece	125	135	39,6
150741 ●	piece	160	160	49,6

Tool group A37
Type 721 **Draw-down jaws SNF**
with spring plate, hardened and
ground



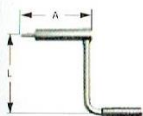
Item no.	Contents of delivery	Size	Width	Height
077105 ●	set	125	135	39,6
077106 ●	set	160	160	49,6
077107 ●	set	200	200	62,6

Tool group A37
Type 728-00
V-jaw and standard jaws SBO
soft and gunmetal-finished, with
work support; for BOF and BSS



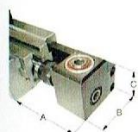
Item no.	Contents of delivery	Size	Width	Height	Clamping range	
					Horizontal	Vertical
317260 ●	set	125	135	39,8	3-13	6-40
317261 ●	set	160	160	49,8	5-22	7-48

Tool group A37
Type 744 **Hand crank**
turnable handle, hexagon socket



Item no.	Contents of delivery	Size	Hexagon	A	L
134600 ●	piece	125/160/200	14	104	160

Tool group A37
Type 743-19
90° Angle drive



Item no.	Contents of delivery	Size	A	B	C
158339 ●	piece	125	133	106	98
158888 ●	piece	160/200	166	111	98